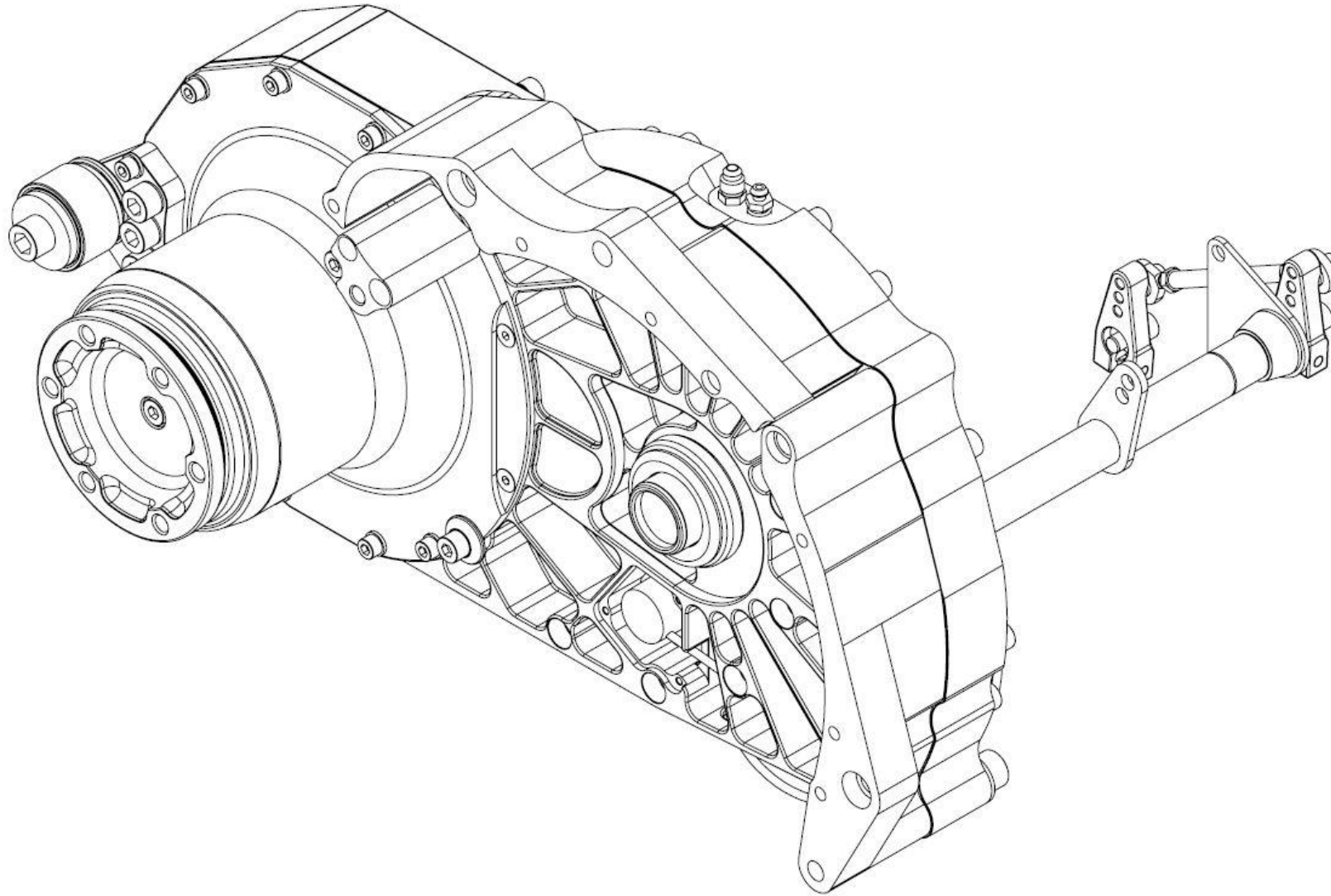


SD CORSA 2.0 & SAAB HOUSING ASSEMBLY



SD Corsa 2.0 & SAAB housing

TABLE OF CONTENTS

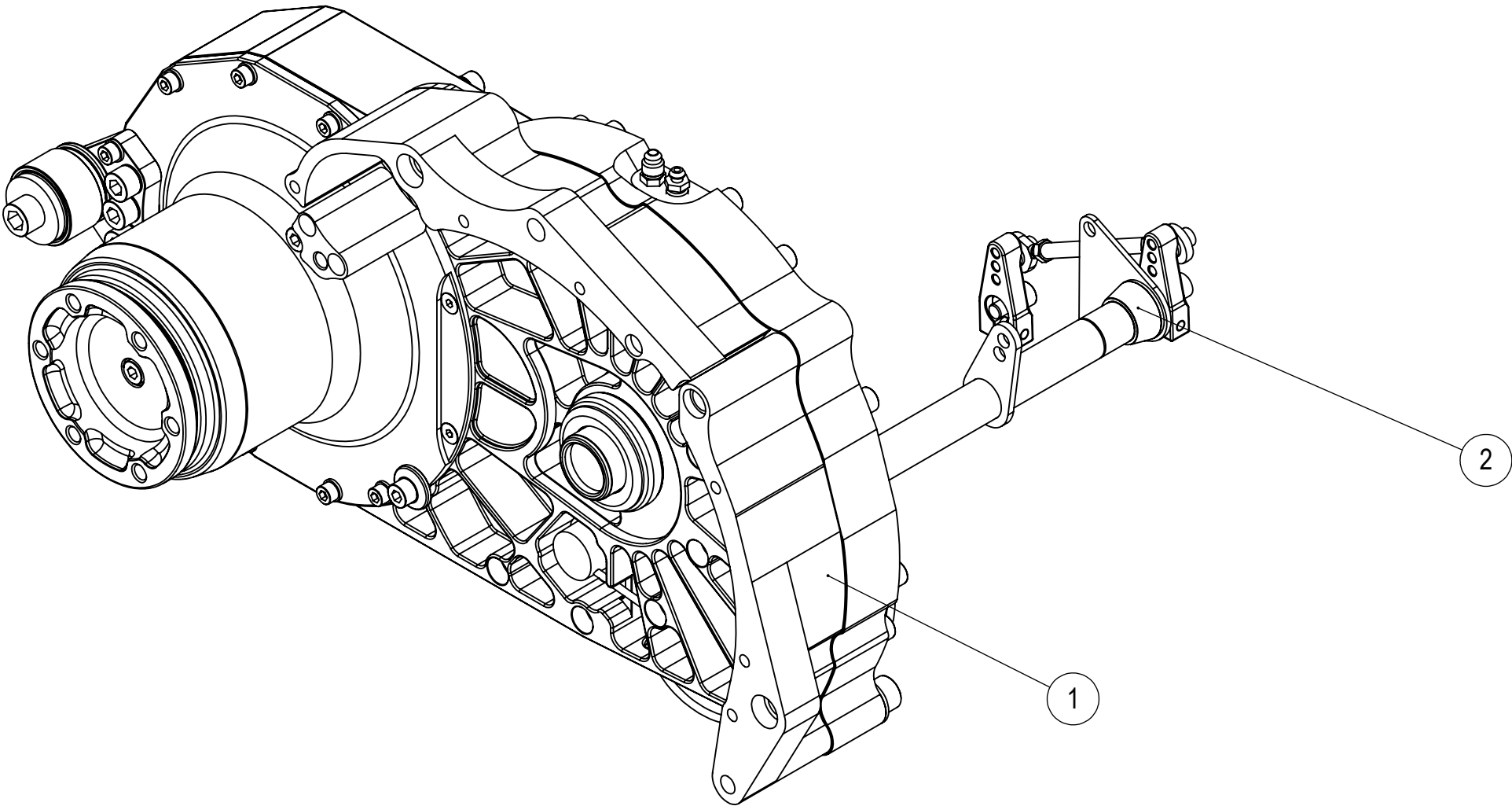
1. Front page (SD Corsa 2.0 & SAAB housing table of contents.docx)
2. Table of contents (SD Corsa 2.0 & SAAB housing table of contents.docx)
3. SD Corsa 2.0 & SAAB housing measurements (Drawing no. A5600055)
4. SD 905 Corsa 2.0 & SAAB housing assembly (Drawing no. A5600058)
5. SD 906 Corsa 2.0 & SAAB housing assembly (Drawing no. A5600058)
6. SD 905 linkage (Drawing no. A5900004)
7. SD 906 linkage (Drawing no. A5900009)
8. Main housing SD Corsa 2.0 & SAAB assembly (Drawing no. A5600056)
9. Slave cylinder assembly SD (Drawing no. A2600001)
10. Driveshaft SD assembly (Drawing no. A3900001)
11. Main housing SD Corsa assembly (Drawing no. A5600038)
12. Corsa Spacers assembly (Drawing no. A5600057)
13. Diff housing Corsa 2.0 & SAAB assembly (Drawing no. A5700009)
14. SD Mount assembly (Drawing no. A2600002)
15. Differential SD90 (Drawing no. A5700020)
16. Lsd package (Drawing no. A5700021)

This drawing is the property of Tractive AB. Its submission does not include or carry the right to make, use or sell what is illustrated without the written consent of Tractive AB.

Tractive AB
Gjutargatan 54 S-781 70 Borlänge
Tel +46 243 22 11 55 www.tractive.se

2025-07-01 Model: A5600058 Rev: A

Approved



Item	QTY.	Part No.	Description	Note
1	1	A5600056	Main housing SD Corsa 2.0 & SAAB assembly	
2	1	A5900004	SD905 linkage	Center mounted
3	1	A5900009	SD906 linkage	Center mounted
Material			Proj  Scale 1:3 Units mm / g Mass, gram 23632 Geometric tolerances	This drawing defines the requirements of the finished (complete) part(s), if not stated otherwise
Approved and released by	J.Thide	2025-07-01	Beskrivning SD Corsa 2.0 & SAAB 5-växlad sammansättning	
Checked by	J.Gustavson	2025-07-01	Description SD Corsa 2.0 & SAAB 5-speed assembly	
Drawn by	J.Thide	2018-12-13	TRACTIVE Sheet 1/2 Drawing number	Category Revision
Designed by	J.Thide	2018-12-13	Gjutargatan 54 S-781 70 Borlänge - Sweden	T A

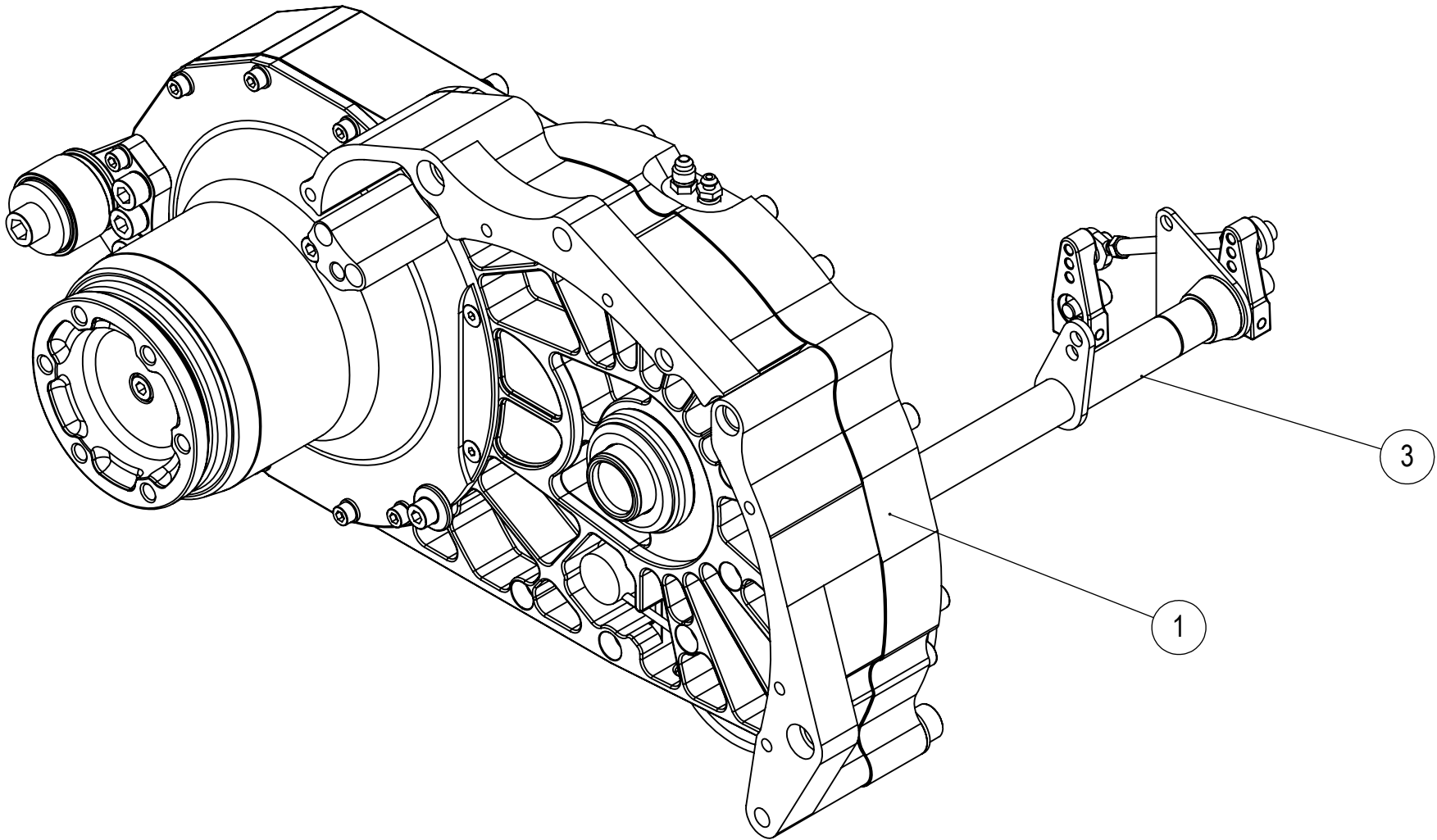
Rev.	Note	Date	Rev. By	Appr. By
A	New Document	2025-07-01	JT	JT

This drawing is the property of Tractive AB. Its submission does not include or carry the right to make, use or sell what is illustrated without the written consent of Tractive AB.

Tractive AB
Gjutargatan 54 S-781 70 Borlänge
Tel +46 243 22 11 55 www.tractive.se

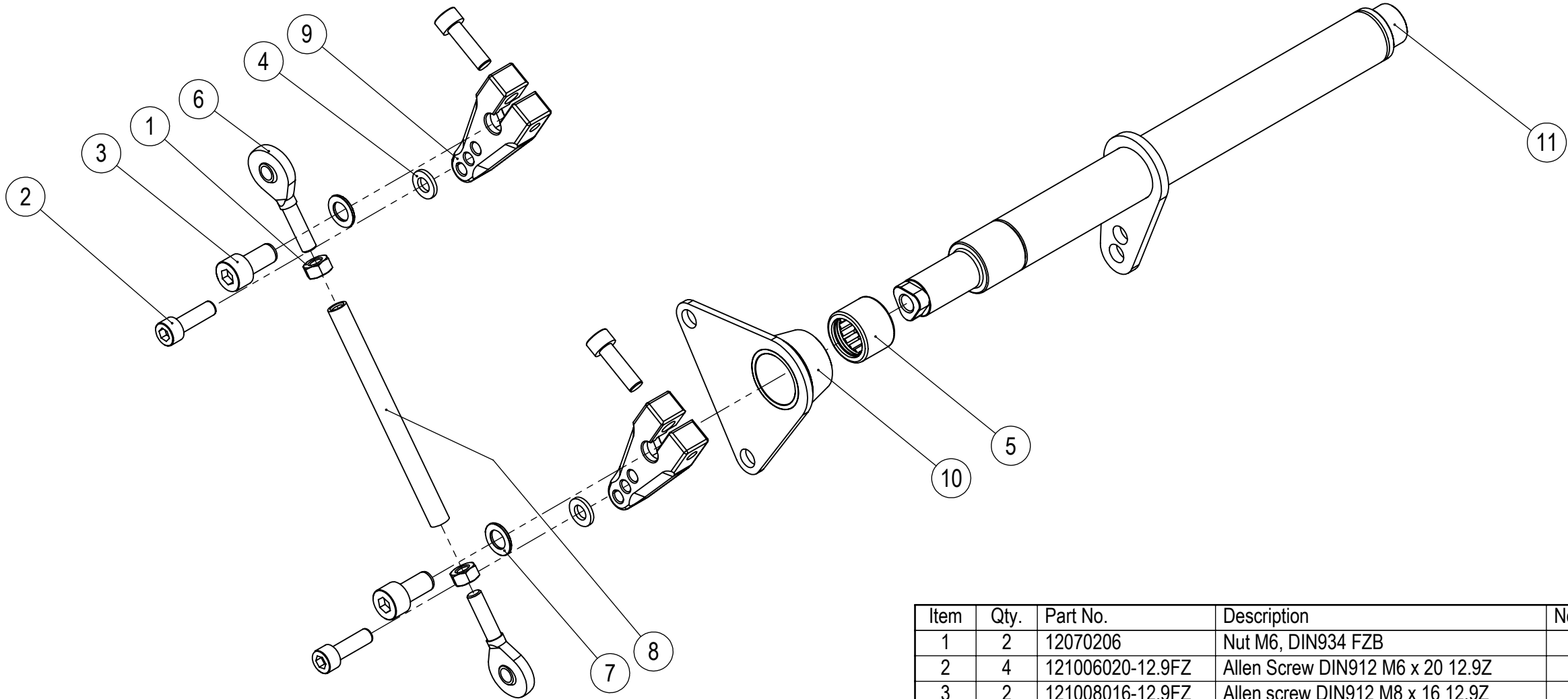
2025-07-01 Model: A5600058 Rev: A

Approved



Item	QTY.	Part No.	Description	Part No.		Note			
1	1	A5600056	Main housing SD Corsa 2.0 & SAAB assembly						
2	1	A5900004	SD905 linkage			Center mounted			
3	1	A5900009	SD906 linkage			Center mounted			
Material			Proj 	Scale 1:3	Units mm / g	Mass, gram 23644	Geometric tolerances	This drawing defines the requirements of the finished (complete) part(s), if not stated otherwise	
Approved and released by	J.Thide	2025-07-01	Beskrivning SD Corsa 2.0 & SAAB 6-växlad sammansättning						
Checked by	J.Gustavson	2025-07-01	Description SD Corsa 2.0 & SAAB 6-speed assembly						
Drawn by	J.Thide	2018-12-13			Sheet 2/2	Drawing number A5600058		Category T	Revision A
Designed by	J.Thide	2018-12-13	Gjutargatan 54 S-781 70 Borlänge - Sweden						

Rev.	Note	Date	Rev. By	Appr. By
A	New Document	2025-07-01	JT	JT



Rev.	Note	Date	Rev. By	Appr. By
A	New Document	2018-01-30	JG	JG

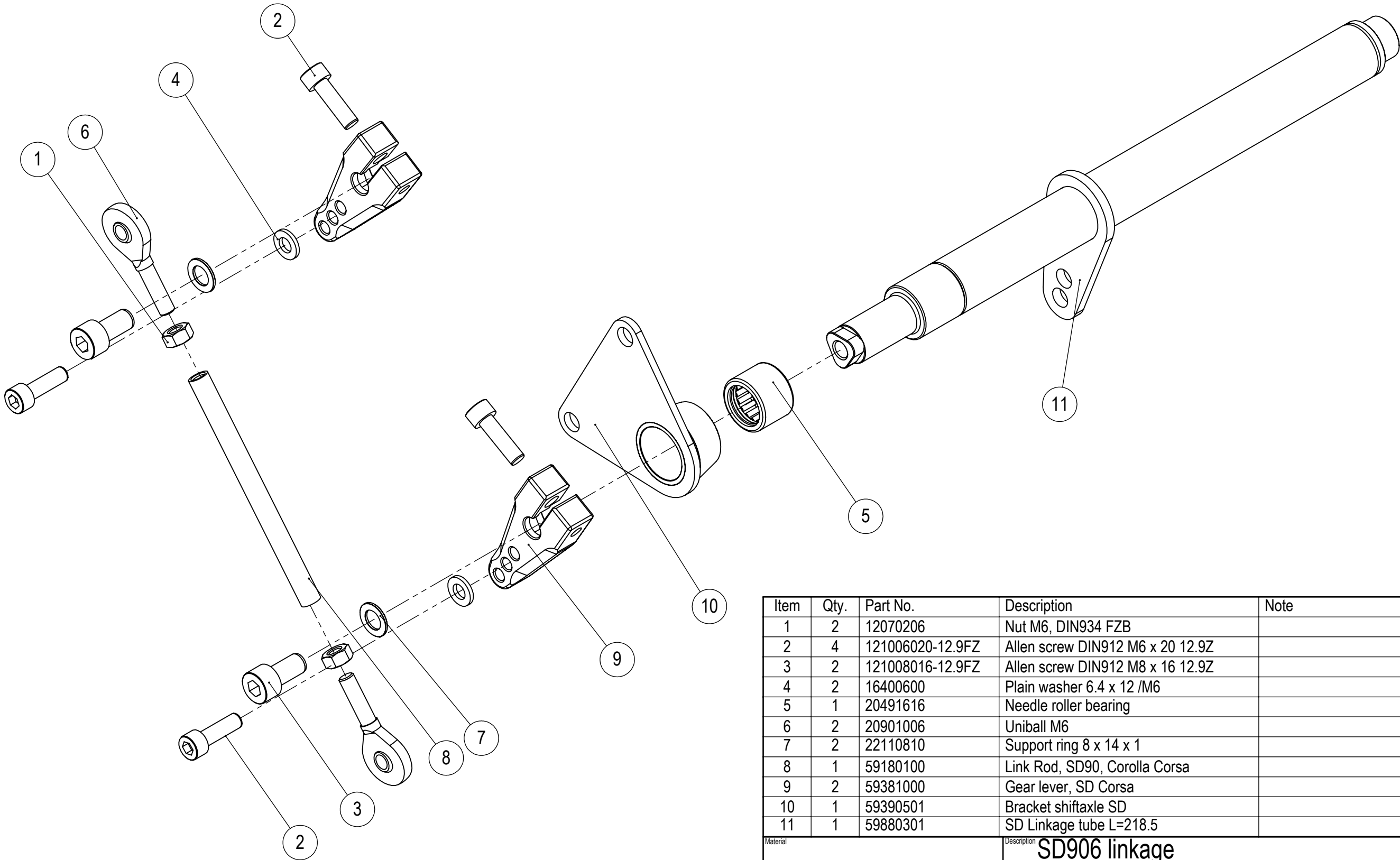
Item	Qty.	Part No.	Description	Note
1	2	12070206	Nut M6, DIN934 FZB	
2	4	121006020-12.9FZ	Allen Screw DIN912 M6 x 20 12.9Z	
3	2	121008016-12.9FZ	Allen screw DIN912 M8 x 16 12.9Z	
4	2	16400600	Plain washer 6.4 x 12 /M6	
5	1	20491616	Needle roller bearing	
6	2	20901006	Uniball M6	
7	2	22110810	Support ring 8 x 14 x 1	
8	1	59180100	Link Rod, SD90, Corolla Corsa	
9	2	59381000	Gear lever, SD Corsa	
10	1	59390501	Bracket shiftaxle SD	
11	1	59880101	SD Linkage tube L=200	
Material			Description SD905 linkage	
Geometric Tolerance		Sheet 1/1	Mass in Gram 579	Note Center mounted
TRACTIVE		Date 2018-01-30	Dim.in mm	
		Drawn by JT	Designed by JT	Scale 1:2
Part Number A5900004				Revision A

Approved

Model: A5900009 Rev: A

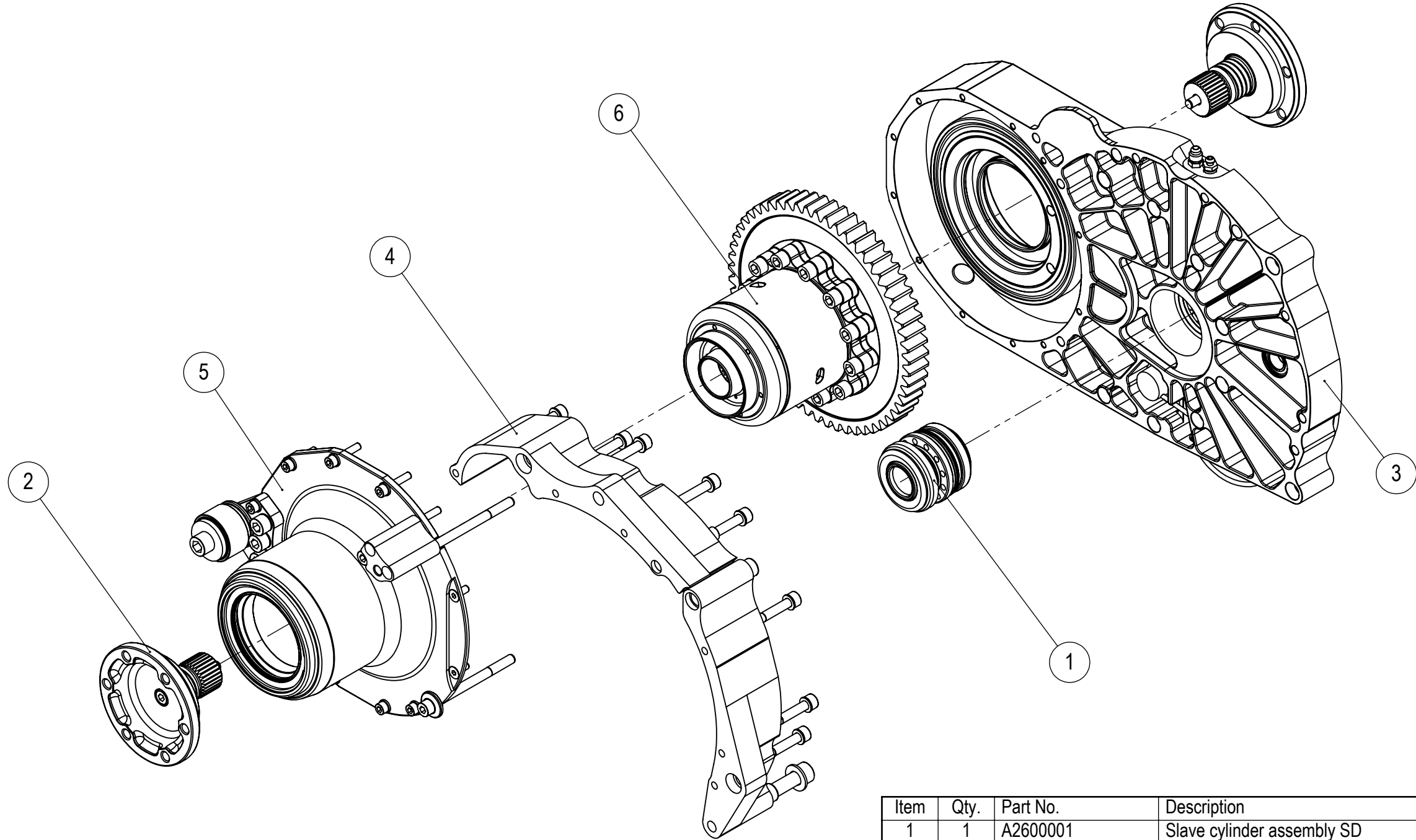
Tractive AB
Gjutargatan 54 S-781 70 Borlänge
Tel +46 243 22 11 55 www.tractive.se

This drawing is the property of Tractive AB. Its submission
does not include or carry the right to make, use or sell what
is illustrated without the written consent of Tractive AB.



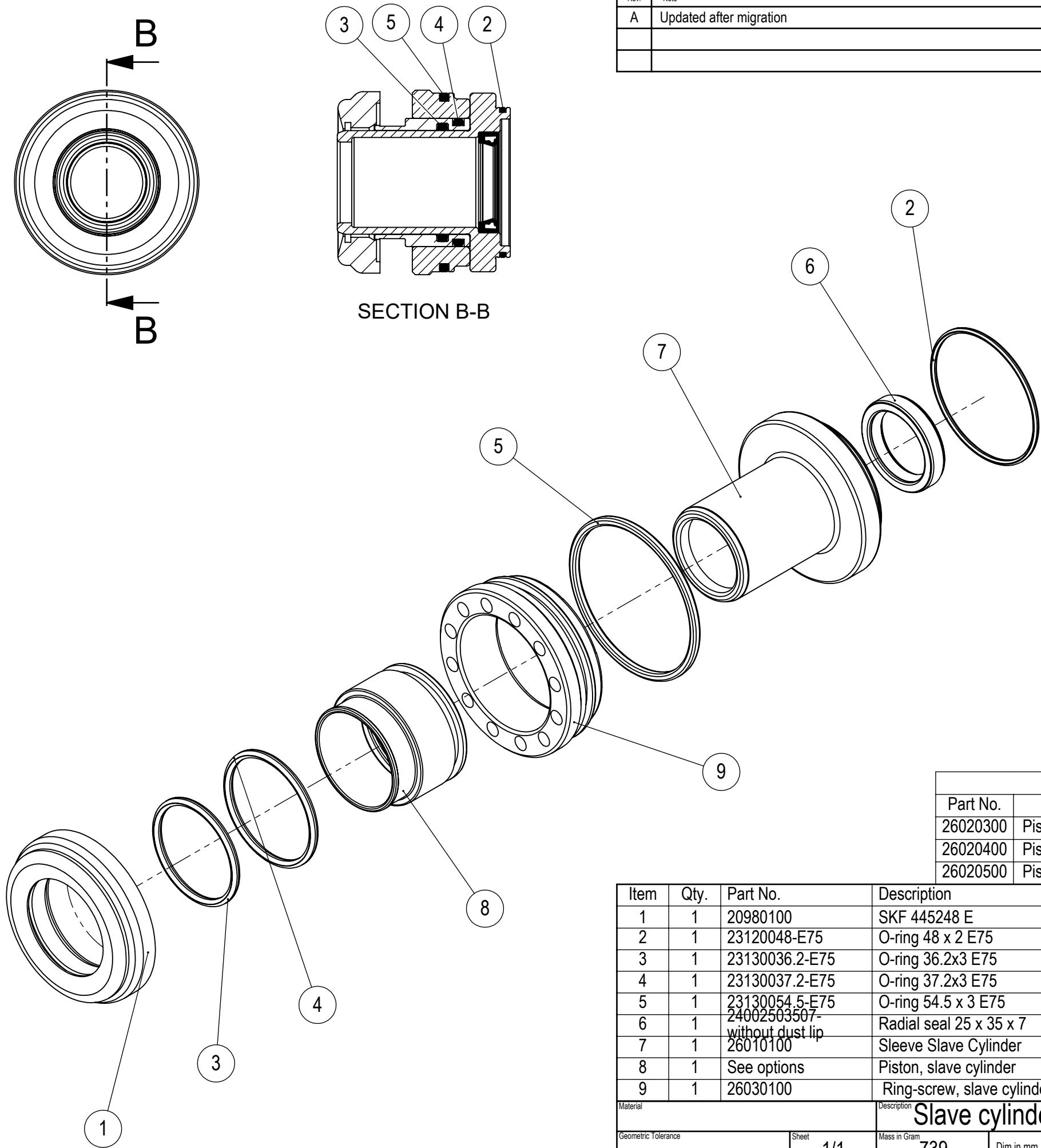
Rev.	Note	Date	Rev. By	Appr. By
A	New Document	2018-02-02	JG	JG

Item	Qty.	Part No.	Description	Note
1	2	12070206	Nut M6, DIN934 FZB	
2	4	121006020-12.9FZ	Allen screw DIN912 M6 x 20 12.9Z	
3	2	121008016-12.9FZ	Allen screw DIN912 M8 x 16 12.9Z	
4	2	16400600	Plain washer 6.4 x 12 /M6	
5	1	20491616	Needle roller bearing	
6	2	20901006	Uniball M6	
7	2	22110810	Support ring 8 x 14 x 1	
8	1	59180100	Link Rod, SD90, Corolla Corsa	
9	2	59381000	Gear lever, SD Corsa	
10	1	59390501	Bracket shiftaxle SD	
11	1	59880301	SD Linkage tube L=218.5	
Material			Description SD906 linkage	
Geometric Tolerance		Sheet 1/1	Mass in Gram 590	Dim.in mm
TRACTIVE		Date 2018-02-02	Proj	Note Center mounted
		Drawn by JT	Designed by JT	Scale 1:1.5
Part Number A5900009				Revision A



Rev.	Note	Date	Rev. By	Appr. By
A	New Document	2021-11-16	JT	JT

Item	Qty.	Part No.	Description	Note
1	1	A2600001	Slave cylinder assembly SD	
2	2	A3900001	Driveshaft SD assembly	
3	1	A5600038	Main housing SD Corsa assembly	
4	1	A5600057	Corsa spacers assembly	
5	1	A5700065	Diff housing Corsa 1.6 assembly	
6	1	A5700020	Differential SD90	
Material			Proj Scale 1:4 Units mm / g Mass, gram 23054 Geometric tolerances	This drawing defines the requirements of the finished (complete) part(s), if not stated otherwise
Approved and released by	J.Thide	2021-11-16	Beskrivning Hus SD Corsa 2.0 & SAAB sammansättning	
Checked by	J.Thide	2021-11-16	Description Main housing SD Corsa 2.0 & SAAB assembly	
Drawn by	JT	2018-12-13		Sheet 1/1
Designed by	JT	2018-12-12		Drawing number A5600056
Gjutargatan 54 S-781 70 Borlänge - Sweden			Category T	Revision A



Rev.	Note	Date	Rev. By	Appr. By
A	Updated after migration	2018-01-29	JT	JG

SD slave cylinder piston options		
Part No.	Description	Note
26020300	Piston, Slave cylinder L=43	Golf std + Nissan Sunny
26020400	Piston, Slave cylinder L=78	Corolla std
26020500	Piston, Slave cylinder L=33	Corsa std + Saab

Item	Qty.	Part No.	Description	Note
1	1	20980100	SKF 445248 E	
2	1	23120048-E75	O-ring 48 x 2 E75	
3	1	23130036.2-E75	O-ring 36.2x3 E75	
4	1	23130037.2-E75	O-ring 37.2x3 E75	
5	1	23130054.5-E75	O-ring 54.5 x 3 E75	
6	1	24002503507- without dust lip	Radial seal 25 x 35 x 7	
7	1	26010100	Sleeve Slave Cylinder	
8	1	See options	Piston, slave cylinder	
9	1	26030100	Ring-screw, slave cylinder	

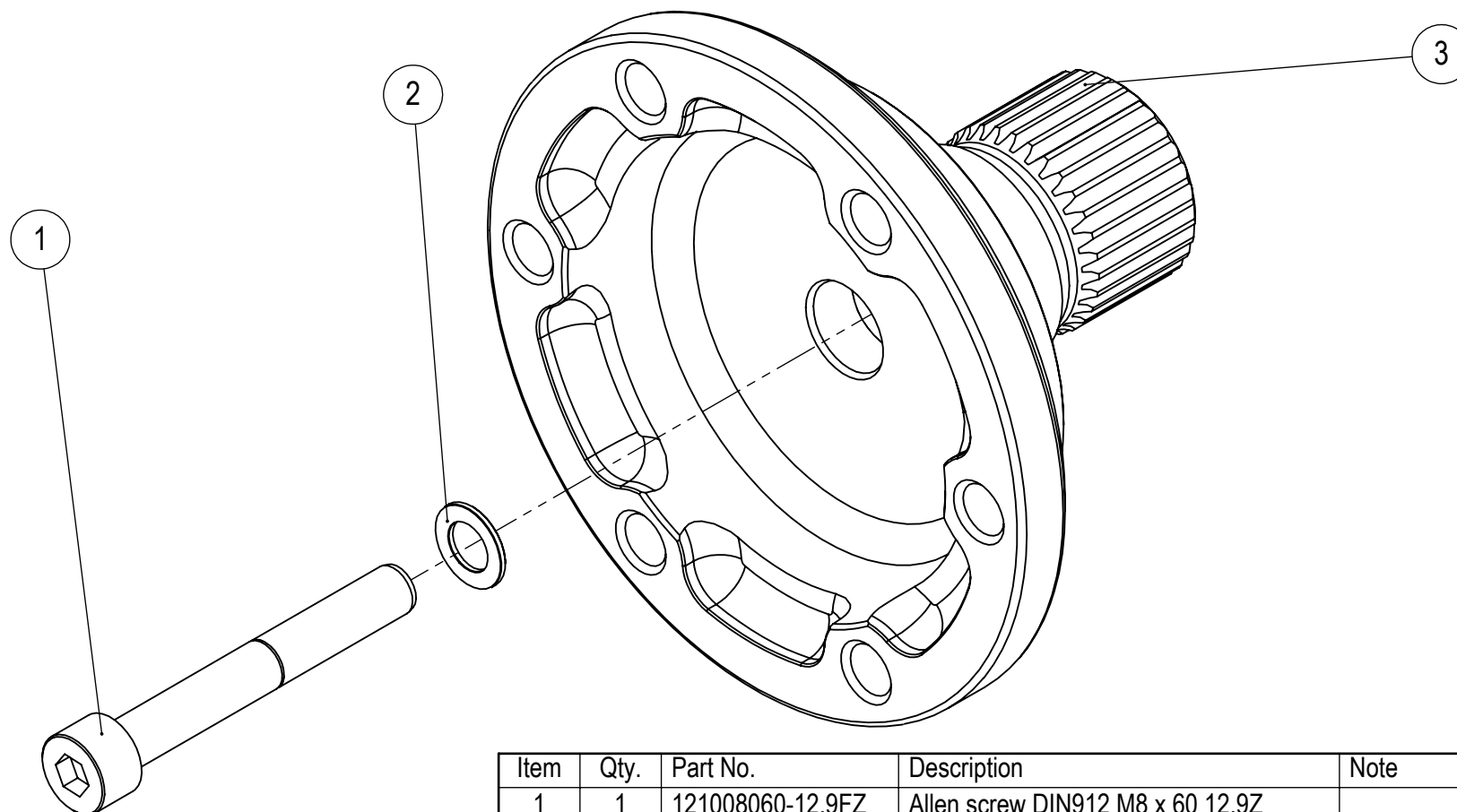
Material		Description			Note	
		Slave cylinder assembly SD				
Geometric Tolerance		Sheet	1/1	Mass in Gram	739	Dim.in mm
				Date	Proj	Part Number
				Drawn by	Designed by	Scale
					JT	1:1.5
						Revision
						A

TRACTIVE

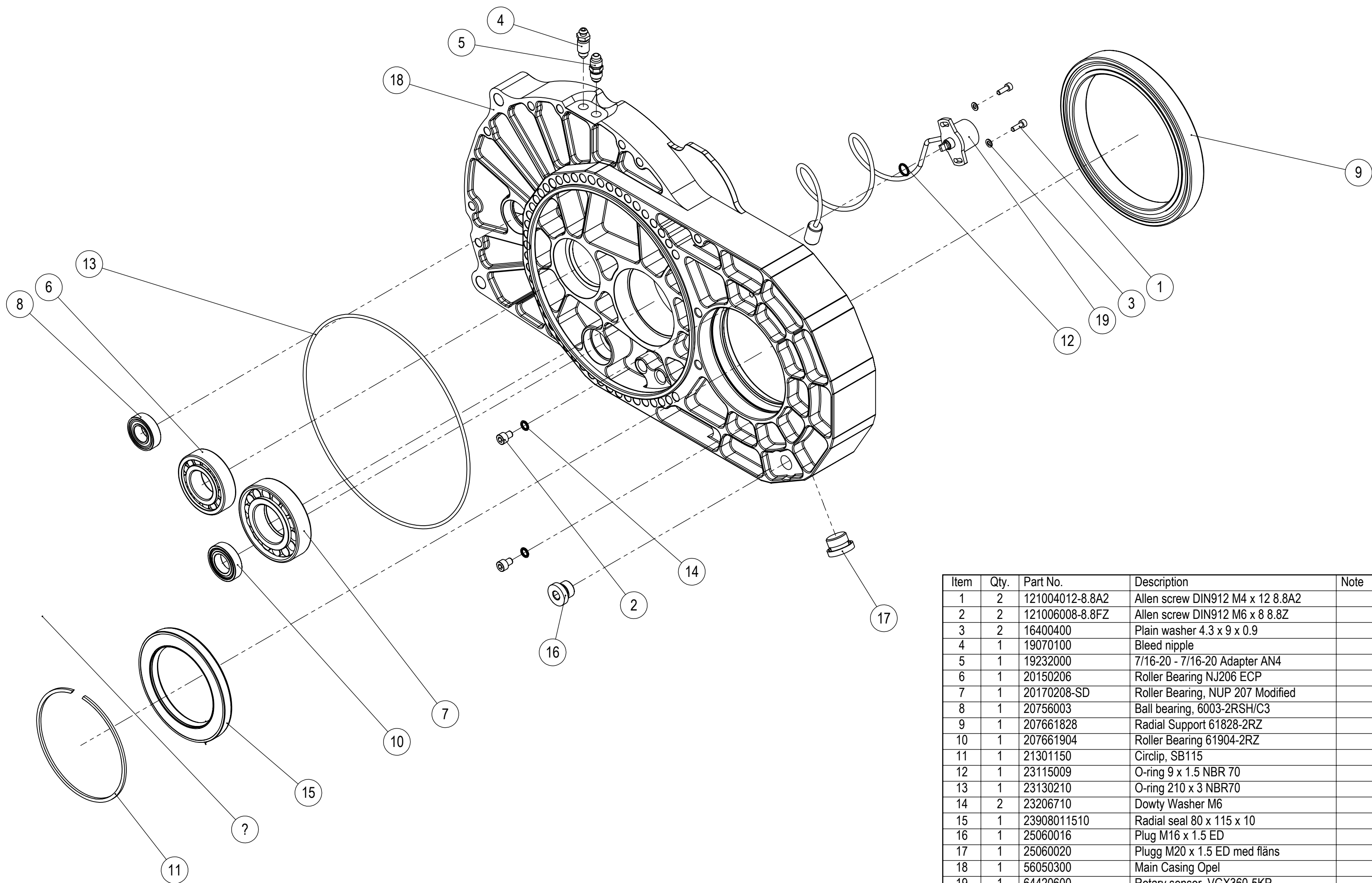
A2600001

Approved

Rev.	Note	Date	Rev. By	Appr. By
A	Updated after migration	2018-01-29	JT	JG



Item	Qty.	Part No.	Description	Note
1	1	121008060-12.9FZ	Allen screw DIN912 M8 x 60 12.9Z	
2	1	22110810	Support ring 8 x 14 x 1	
3	1	39060600	Output flange SD90 diff 34 mm shaft	
Material			Description Driveshaft SD assembly	
Geometric Tolerance		Sheet 1/1	Mass in Gram 1027	Dim.in mm
			Date	Proj
			Drawn by	Designed by JT
			Scale 1:1	Part Number
				Revision
				A3900001 A



Item	Qty.	Part No.	Description	Note
1	2	121004012-8.8A2	Allen screw DIN912 M4 x 12 8.8A2	
2	2	121006008-8.8FZ	Allen screw DIN912 M6 x 8 8.8Z	
3	2	16400400	Plain washer 4.3 x 9 x 0.9	
4	1	19070100	Bleed nipple	
5	1	19232000	7/16-20 - 7/16-20 Adapter AN4	
6	1	20150206	Roller Bearing NJ206 ECP	
7	1	20170208-SD	Roller Bearing, NUP 207 Modified	
8	1	20756003	Ball bearing, 6003-2RSH/C3	
9	1	207661828	Radial Support 61828-2RZ	
10	1	207661904	Roller Bearing 61904-2RZ	
11	1	21301150	Circlip, SB115	
12	1	23115009	O-ring 9 x 1.5 NBR 70	
13	1	23130210	O-ring 210 x 3 NBR70	
14	2	23206710	Dowty Washer M6	
15	1	23908011510	Radial seal 80 x 115 x 10	
16	1	25060016	Plug M16 x 1.5 ED	
17	1	25060020	Plugg M20 x 1.5 ED med fläns	
18	1	56050300	Main Casing Opel	
19	1	64420600	Rotary sensor, VGX360-5KP	

Material		Description		Note	
Geometric Tolerance		Sheet	1/1	Mass in Gram	6358
				Dim.in mm	
				Date	2018-01-30
				Proj	
				Part Number	
				Scale	1:3
				Revision	

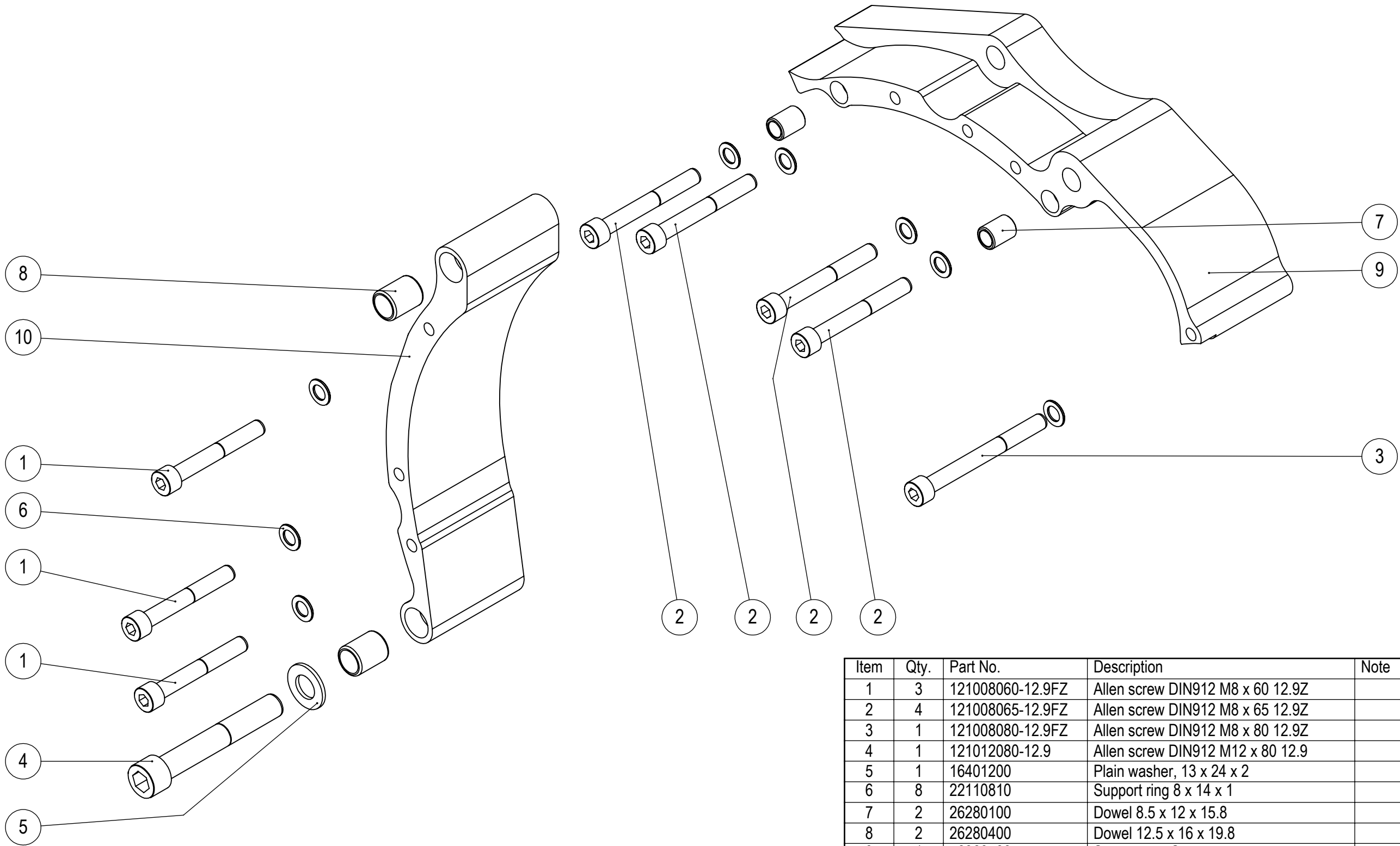
TRACTIVE

A5600038

A

Rev.	Note	Date	Rev. By	Appr. By
A	New Document	2018-01-30	JG	JG

Rev.	Note	Date	Rev. By	Appr. By
A	New Document	2021-11-16	JT	JT



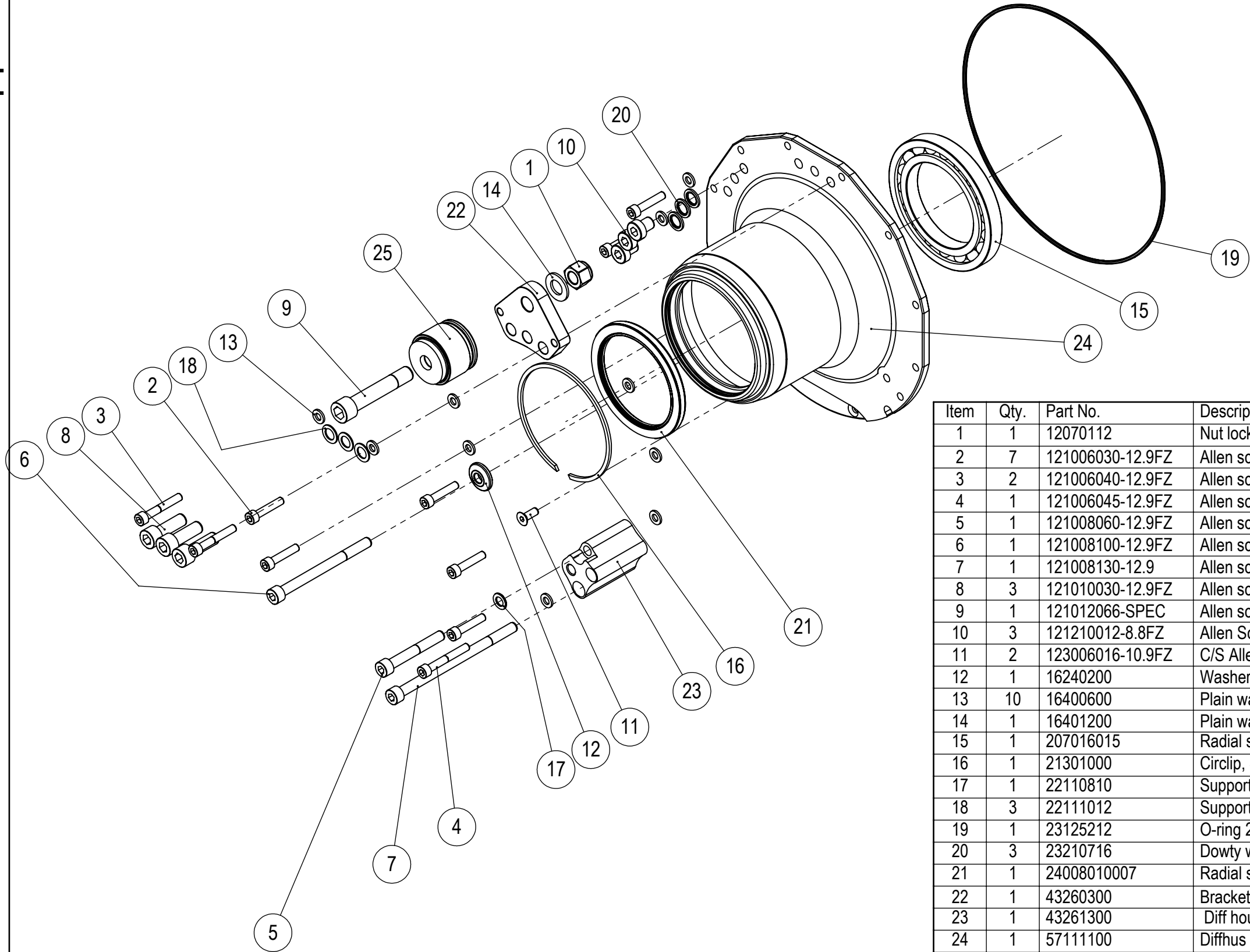
Item	Qty.	Part No.	Description	Note
1	3	121008060-12.9FZ	Allen screw DIN912 M8 x 60 12.9Z	
2	4	121008065-12.9FZ	Allen screw DIN912 M8 x 65 12.9Z	
3	1	121008080-12.9FZ	Allen screw DIN912 M8 x 80 12.9Z	
4	1	121012080-12.9	Allen screw DIN912 M12 x 80 12.9	
5	1	16401200	Plain washer, 13 x 24 x 2	
6	8	22110810	Support ring 8 x 14 x 1	
7	2	26280100	Dowel 8.5 x 12 x 15.8	
8	2	26280400	Dowel 12.5 x 16 x 19.8	
9	1	56060500	Spacer rear Corsa	
10	1	56060600	Spacer front Corsa	
Material			Description Corsa spacers assembly	
Geometric Tolerance		Sheet 1/1	Mass in Gram 1917	Dim.in mm
TRACTIVE		Date 2018-12-13	Proj	Part Number A5600057
		Drawn by JT	Designed by JT	Scale 1:2
			Revision A	

This drawing is the property of Tractive AB. Its submission does not include or carry the right to make, use or sell what is illustrated without the written consent of Tractive AB.

Tractive AB
Gjutargatan 54 S-781 70 Borlänge
Tel +46 243 22 11 55 www.tractive.se

2025-06-27 Model: A5700009 Rev: A

Approved



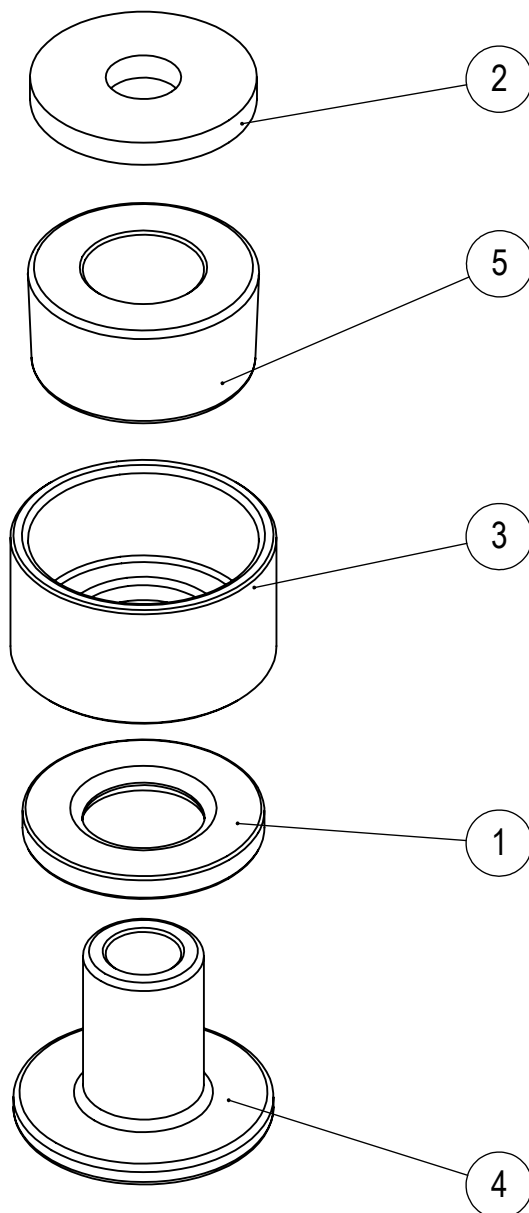
Rev.	Note	Date	Rev. By	Appr. By
A	New Document	2018-01-30	JG	JG

Item	Qty.	Part No.	Description	Note
1	1	12070112	Nut locking DIN982 M12	
2	7	121006030-12.9FZ	Allen screw DIN912 M6 x 30 12.9Z	
3	2	121006040-12.9FZ	Allen screw DIN912 M6 x 40 12.9Z	
4	1	121006045-12.9FZ	Allen screw DIN912 M6 x 45 12.9Z	
5	1	121008060-12.9FZ	Allen screw DIN912 M8 x 60 12.9Z	
6	1	121008100-12.9FZ	Allen screw DIN912 M8 x 100 12.9Z	
7	1	121008130-12.9	Allen screw DIN912 M8 x 130 12.9	
8	3	121010030-12.9FZ	Allen screw DIN912 M10 x 30 12.9Z	
9	1	121012066-SPEC	Allen screw DIN912 M12 x 66 12.9Z	
10	3	121210012-8.8FZ	Allen Screw DIN7984 M10 x 12 8.8Z	
11	2	123006016-10.9FZ	C/S Allen screw DIN7991 M6x16 10.9Z	
12	1	16240200	Washer, track roller	
13	10	16400600	Plain washer 6.4 x 12 /M6	
14	1	16401200	Plain washer, 13 x 24 x 2	
15	1	207016015	Radial support 16015	
16	1	21301000	Circlip, SB100	
17	1	22110810	Support ring SS DIN988 8 x 14 x 1,2	
18	3	22111012	Support ring 10 x 16 x 1.2	
19	1	23125212	O-ring 212 x 2.5 NBR70	
20	3	23210716	Dowty washer, 10.7 x 16 x 1.5 M10	
21	1	24008010007	Radial seal 80 x 100 x 7 w. dust lip	
22	1	43260300	Bracket Corsa	
23	1	43261300	Diff housing spacer, Opel,	starter motor,C20X, SD90
24	1	57111100	Diffhus Opel Corsa	Diffhousing Opel Corsa
25	1	A2600002	SD Mount Assembly	

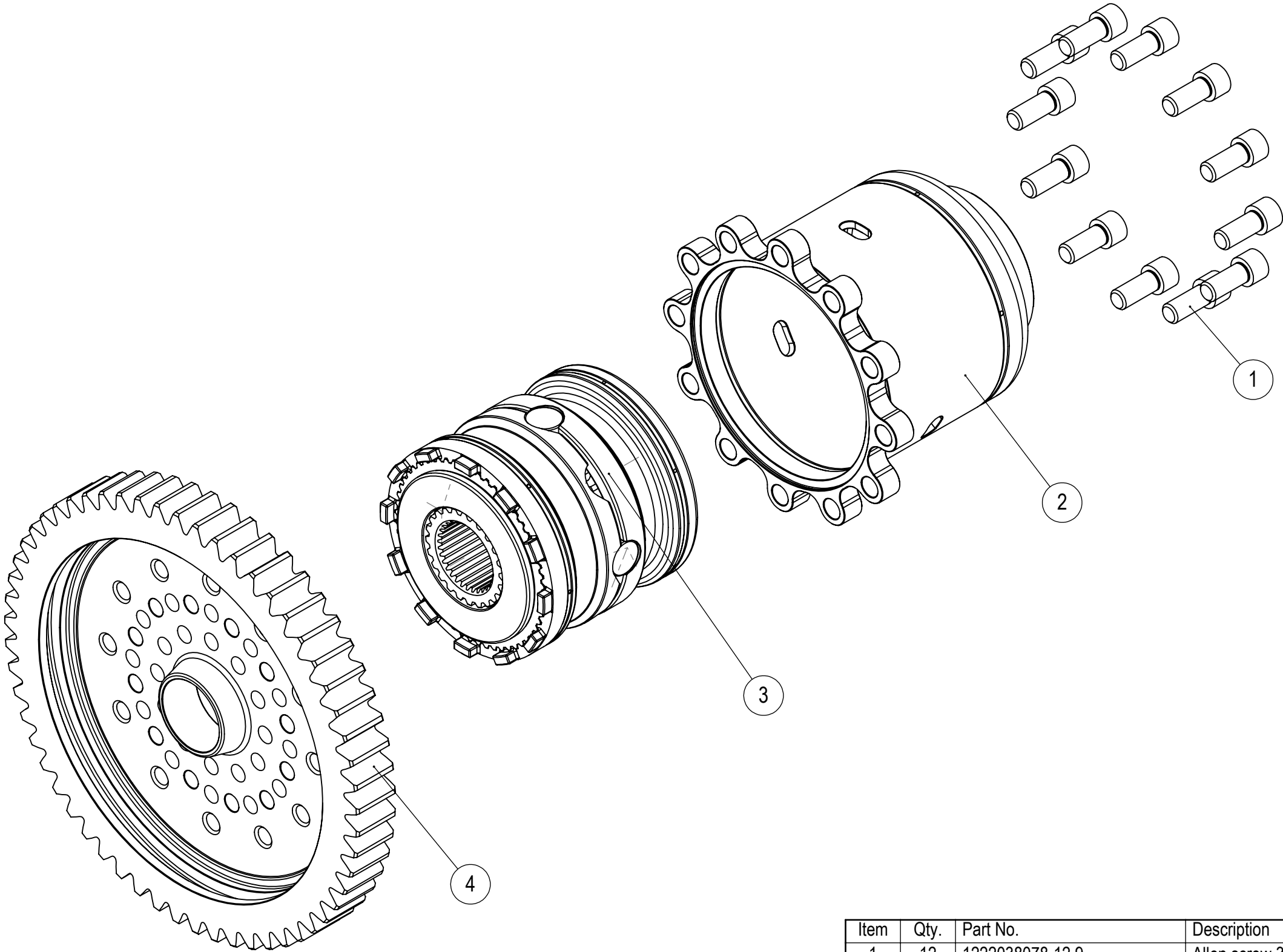
Material			Proj	Scale	Units	Mass, gram	Geometric tolerances		This drawing defines the requirements of the finished (complete) part(s), if not stated otherwise		
				1:3.5	mm / g	2475					
Approved and released by	JG	2018-01-30	Beskrivning Differentialhus Corsa 2.0 & SAAB sammansättning								
Checked by			Description Diff housing Corsa 2.0 & SAAB assembly								
Drawn by	JT	2018-01-30	TRACTIVE Gjutargatan 54 S-781 70 Borlänge - Sweden			Sheet	Drawing number		Category	Revision	
Designed by	JT					1/1	A5700009		T	A	

Approved

Rev.	Note	Date	Rev. By	Appr. By
A	New Document	2018-05-22	JG	JG



Item	Qty.	Part No.	Description	Note
1	1	16362042	Washer gearbox mount, SD90	
2	1	16401100	Washer	PP15 37,5x12,5x4,5
3	1	26340100	Sleeve gearbox mounting	
4	1	26340200	Sleeve inner gearbox mounting	
5	1	33020200	Bushing	Gearbox mount SD
Material			Description SD Mount Assembly	
Geometric Tolerance		Sheet 1/1	Mass in Gram 243	Dim.in mm
TRACTIVE			Date 2018-05-21	Proj
			Drawn by JT	Designed by JT
			Scale 1:1.25	Part Number
			A2600002	
			Revision A	



Ring gear options		
Ring gear	Teeth	Ratio to 1
35410800	50	4,54
35412200	54	3,86 and 4,15
35412300	55	3,93 and 4,23
35412400	56	4 and 4,31
35411500	57	4,75
35411600	57	5,18

Item	Qty.	Part No.	Description	Note
1	12	1222038078-12.9	Allen screw 3/8" UNF x 7/8" 12.9	
2	1	57110400	Diff housing SD90	
3	1	A5700021	Lsd package	
4	1	See ring gear options	Final drive gear SD90	
Material		Description Differential SD90		
Geometric Tolerance		Sheet 1/1	Mass in Gram 9331	Dim.in mm
		Date 2018-01-30	Proj	Part Number A5700020
		Drawn by JT	Designed by JT	Scale 1:2
				Revision A

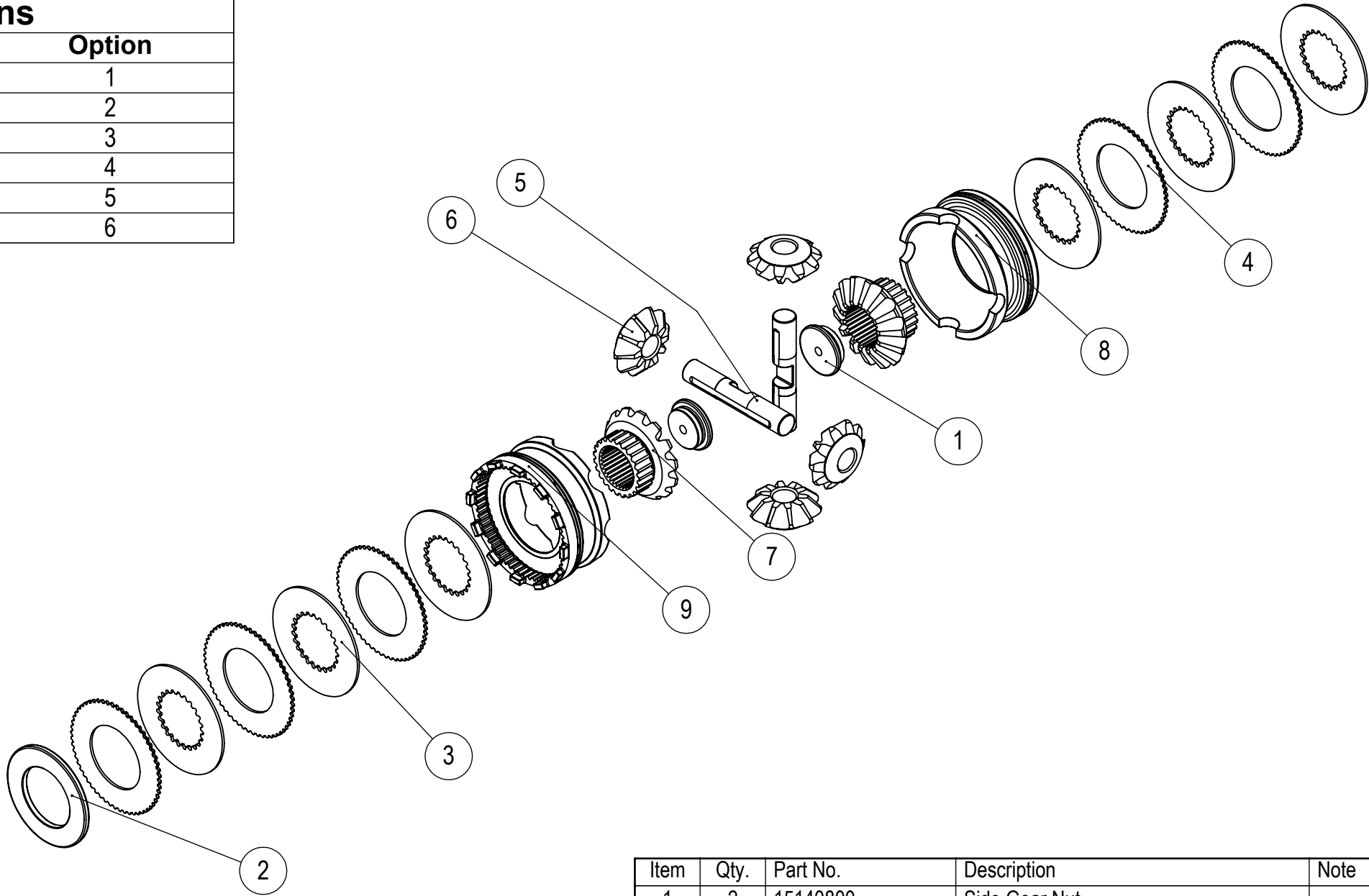
Rev.	Note	Date	Rev. By	Appr. By
A	New Document	2018-01-30	JG	JG

SD Diff Pre load options

Belleville	Spacer	Approx Nm
No	16243100	0
328052155	16020700	75
328052165	16020700	90
328052175	16020700	120
328052180	16020700	140

SD Diff ramp options

Ramp	Setting	Option
57500100	30/30	1
57500100	45/45	2
57500700	30/80	3
57500700	40/80	4
57501200	55/55	5
57501200	65/65	6



With preload option
Replace no: 2 with

16020700
Spacer

Belleville
see options table

Rev.	Note	Date	Rev. By	Appr. By
A	New Document	2018-01-30	JG	JG

Item	Qty.	Part No.	Description	Note
1	2	15140800	Side Gear Nut	
2	1	16243100	Axial Washer	SD90 Diff
3	6	27010100	Friction disc, Molybdenum coated	
4	5	27020300	Diffplate, 56T, 2.0 mm	
5	2	34050500	Cross Pin	
6	4	35380200	Planetary Gear	Differential
7	2	35400500	Side gear, SD90 34mm spline	
8	1	57500200	Side shell	L=45
9	1	57500700	Ramp asymetric 30/80-40/80	
Material			Description Lsd package	
Geometric Tolerance		Sheet 1/1	Mass in Gram 4235	Dim.in mm
TRACTIVE		Date 2018-01-30	Proj	Part Number A5700021
		Drawn by JT	Designed by JT	Scale 1:4
			Revision A	